

Section I (Amendments to the Specification)

On page 1 of the application, after the title, TUBE FINNING MACHINE AND METHOD, and before the heading, FIELD OF THE INVENTION, insert the following new heading and paragraph:

**CROSS-REFERENCE TO RELATED APPLICATIONS**

This application is filed under the provisions of 35 U.S.C. §371 and claims the priority of International Patent Application No. PCT/IB2004/000995 filed April 1, 2004, which in turn claims priority of British Patent Application No. 0307465.5 filed April 1, 2003.